NOSEGRIND DETAIL

30°–20° W/35°

12° PRIMARY

R1 RELIEF

SECONDARY RELIEF BLENDS WITH PRIMARY CLEARANCE

DUBOFF @ 35°

.005/.010 x 70°

HAND CHAMFER

20° INNER ANGLE

DIA/4

35°±1°

30°±1° OUTER ANGLE

1. ALL DIMENSIONS NOT SHOWN SHALL BE MANUFACTURERS STANDARDS.
2. ALL DIM’S IN [ ] ARE MILLIMETERS.
3. FOR NOSEGRIND SHOWN USE ELDO MODEL ‘B’ SHARPENING FIXTURE,
4. HAND CHAMFER AS SHOWN.
5. DIAMETER CANNOT BE MEASURED DIRECTLY DUE TO R1 RELIEF.

MANUFACTURING TOLERANCES

<table>
<thead>
<tr>
<th>DRILL DIA. ANGLES POINT LOC</th>
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<tr>
<td>UP TO .375 ±1° ±.002</td>
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<tr>
<td>.375 AND OVER ±2° ±.005</td>
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DRILL MASTERS—ELDORADO TOOL

336 BOSTON POST RD.
WILFORD, CONNECTICUT U.S.A.

GUNDRIll
N8 WITH 35 DUBOFF