NOTES:

1. ALL DIM’S NOT SHOWN ARE MANUFACTURERS STANDARDS.

2. WHEN ELDORADO MODEL “B” OR “C” SHARPENING FIXTURE IS USED THE ABOVE NOSEGRIND IS OBTAINED AS FOLLOWS:
   A) SELECT CAM AND ADVANCE FROM ABOVE TABLE.
       (NO SINE BLOCK)
   B) GRIND 30° OUTER ANGLE; SWEEP AROUND ENTIRE TIP.
   C) GRIND 10° INNER ANGLE USING PROPER ADVANCE.
   D) ADVANCE MUST BRING 10° INNER ANGLE BEYOND CENTERLINE TO FLUTE OF “V”.

DRILL DIA. | CAM NO | ADV. | Kc
---|---|---|---
.2031 | 1 | .014 | .019
.2032 | 2 | .026 | .034
.2050 | 3 | .052 | .069
.2063 | 4 | .078 | .104
.2080 | 5 | .103 | .137
.2095 | 6 | .155 | .206

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Drill Masters—Eldorado Tool
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N73
Nose Grind