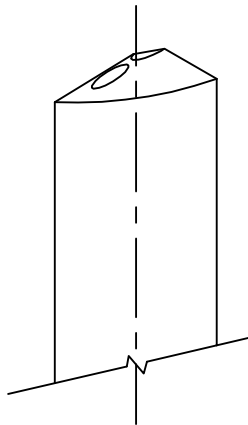
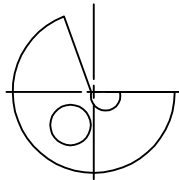
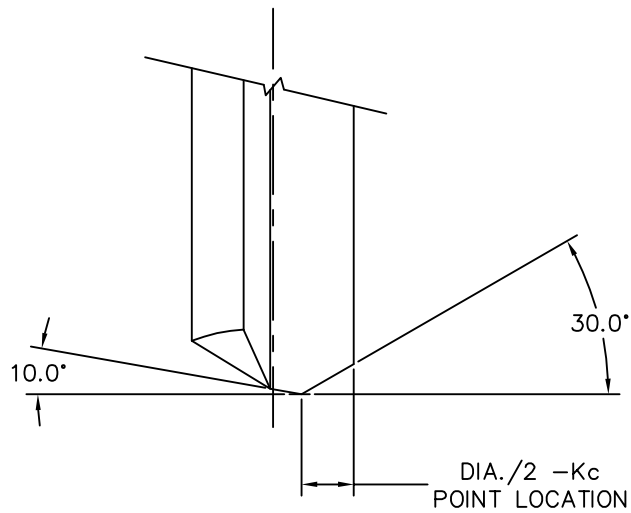


DESCRIPTION OF REVISION	BY	CHK	DATE	REV. LTR.
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DRILL DIA.	CAM NO	ADV.	Kc
UP TO .2031	1	.014	.019
.2032 — .3906	2	.026	.034
.3907 — .7344	3	.052	.069
.7345 — .9219	4	.078	.104
.9220 — 1.484	5	.103	.137
1.485 — 2.000	6	.155	.206

NOTES:

1. ALL DIM'S NOT SHOWN ARE MANUFACTURERS STANDARDS.
2. WHEN ELDORADO MODEL 'B' OR 'C' SHARPENING FIXTURE IS USED THE ABOVE NOSEGRIND IS OBTAINED AS FOLLOWS:
 - A) SELECT CAM AND ADVANCE FROM ABOVE TABLE. (NO SINE BLOCK)
 - B) GRIND 30° OUTER ANGLE; SWEEP AROUND ENTIRE TIP.
 - C) GRIND 10° INNER ANGLE USING PROPER ADVANCE.
 - D) ADVANCE MUST BRING 10° INNER ANGLE BEYOND CENTERLINE TO FLUTE OF "VEE".

THIS IS A PROPRIETARY DESIGN OF ELDORADO. REPRODUCTION, MANUFACTURE OR USE OF ANY ASSEMBLY, SUBASSEMBLY, OR PART INDICATED HEREIN OR THE USE OF THE DESIGN OF ANY SUCH ASSEMBLY, SUBASSEMBLY, OR PART IS PERMISSABLE ONLY IF EXPRESSLY AUTHORIZED IN WRITING BY DME Tool.

DO NOT SCALE DRAWING INCH DIMENSIONS ARE PRIMARY UNLESS OTHERWISE SPECIFIED		DRILL MASTERS—ELDORADO TOOL 336 BOSTON POST RD. MILFORD, CONNECTICUT U.S.A.	
INCH TOLERANCES		DESIGNER	DATE
1 PLACE	± .03	DETAILER	TITLE
2 PLACES	± .015	CHECKER	N73 NOSE GRIND
3 PLACES	± .005	RELEASED	
ANGLES	± 1 deg.	SUPERSEDES	REF.
NON-ACCUMULATIVE		SCALE	SHT. OF
METRIC TOLERANCES(mm)		NONE	1 1
WHOLE NO.	± .8	DWG. NO.	REV.
1 PLACE	± .4		
2 PLACES	± .13		
ANGLES	± 1 deg.		