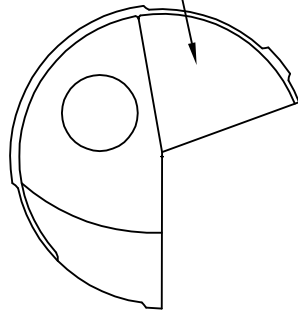


DESCRIPTION OF REVISION

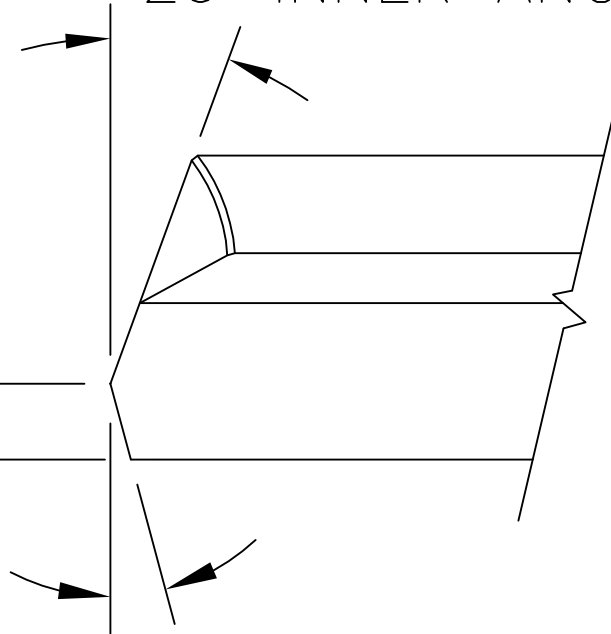
BY	CHK	DATE	REV. LTR.
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25° OIL RELEASE ANGLE



DIA. / 4  
POINT LOCATION

20° INNER ANGLE



15° OUTER ANGLE

IN ALUMINUM AND BRASS, USE THIS GRIND WITH 'R4' OR 'R2' O.D. CONTOUR

THIS IS A PROPRIETARY DESIGN OF ELDERADO. REPRODUCTION, MANUFACTURE OR USE OF ANY ASSEMBLY, SUBASSEMBLY, OR PART INDICATED HEREIN OR THE USE OF THE DESIGN OF ANY SUCH ASSEMBLY, SUBASSEMBLY, OR PART IS PERMISSIBLE ONLY IF EXPRESSLY AUTHORIZED IN WRITING BY DME Tool.

DO NOT SCALE DRAWING INCH DIMENSIONS ARE PRIMARY UNLESS OTHERWISE SPECIFIED		DRILL MASTERS—ELDERADO TOOL 336 BOSTON POST RD. MILFORD, CONNECTICUT U.S.A.	
INCH TOLERANCES		DESIGNER	DATE
1 PLACE	± .03	DETAILER	TITLE
2 PLACES	± .015	CHECKER	· N-4 NOSEGRIND
3 PLACES	± .005	RELEASED	
ANGLES	± 1 deg.	SUPERSEDES	REF.
NON-ACCUMULATIVE		SCALE	SHT. OF
METRIC TOLERANCES(mm)		NONE	1 1
WHOLE NO.	± .8	DWG. NO.	REV.
1 PLACE	± .4		
2 PLACES	± .13		
ANGLES	± 1 deg.		